



Dart Aerospace Ltd.
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RBW6205G26151-3G

Job Sheet 186461



10570
Dec 12

Part No: RBW6205G26151-3G

Job Qty: 2 ea

Part Name: Protection Bushing, Lever



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G26151-3G Rev 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		FRED 12-11-21
110	Lathe Conv	2 pcs	12/7/18	12/7/18	0.00	0.40	Lathe Conv-1		FRED 12-11-21
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		FRED 12-11-21
130	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		FRED 12-11-21
140	Small Fab	2 pcs	12/7/18	12/7/18	0.00	0.00	Small Fab-7		MLL
150	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC5		SB
160	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		MLL
170	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DAS

Part Op 110 - 1-Machine as per DWG. 2-Deburr
Descriptions: 140 - Laser engrave T/N as per DWG.

21 NOV 29 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.625W	M Delrin Round Bar, White	.3200 ft (.16 ea)	90-Start up Operation	5122474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.625W	0	8	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 2:43 PM Dart.lajeunesse.marie



Container No: S130134



Part: RBW6205G26151-3G

Job No: 186461

Serial No/Batch: S130134

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/21/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

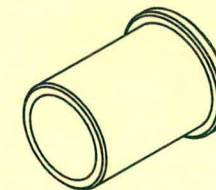
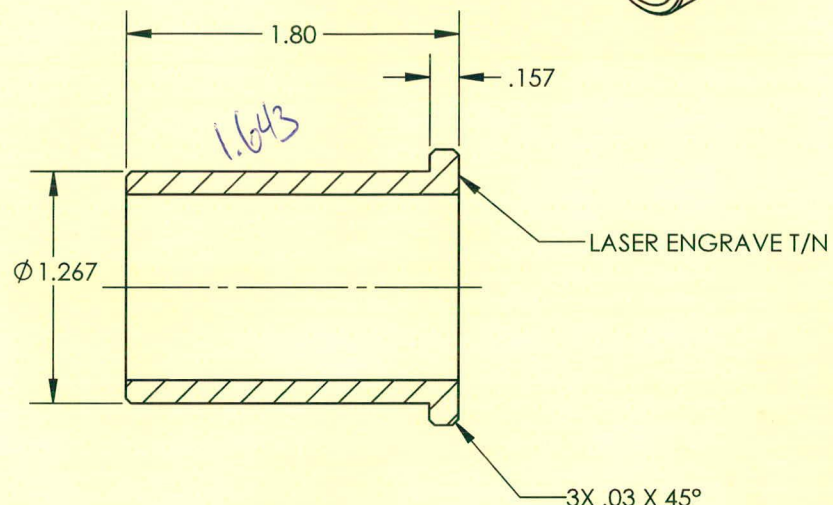
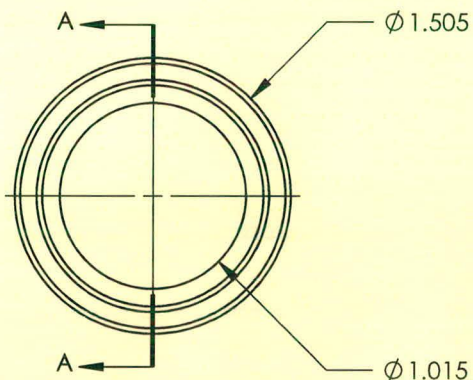
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	Pressure/Forced	☐	Temperature/Cure
Design	☐	Operator	Bending	☐	Set-up
Doc/Data	☐	Offset/Setup	Centre Not Concentric	☐	BOM/Route
Equip/Tooling	☐	Supplier	Cracks	☐	Broken/Damage/Defect
Handling/Pre	☐	Training	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified
Material	☐	Use for Testing	Cuffs	☐	Contamination
Internal Transport	☐	Poor Information	Crushing	☐	Countersink
Tribal Knowledge	☐	Rushing	Heat Treat	☐	Cut Too Short
LOA	☐	Product Improvement	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear
Substation	☐	Process Improvement	Marks/Chatter	☐	Drill Holes
Past Expiry Date	☐	Manufacturing Process			
Misidentified	☐	Past Due	OTHER :		

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.			5/17/2017	DPD JAG



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186461 MWS
1871-15

- NOTES:
1. REF. AGUSTA T/N: 3G6205G26151.
2. PART OF KIT RBW6205G21631-3G.

DART AEROSPACE	
TITLE: PROTECTION BUSHING, LEVER	
DWG NO. RBW6205G26151-3G	REV 1
MAT'L WHITE DELRIN/ACETAL HEAT TREAT FINISH SPEC DRAWN BY: DD 05/03/2017 CHECKED: RJC 05/03/2017 OPPTS APPR: AA 05/05/2017 QA APPR: JL 05/10/2017 APPROVED: JAG 05/17/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AW139	
SCALE 1:1	DATE 5/3/2017 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1		WHITE DELRIN/ACETAL	

